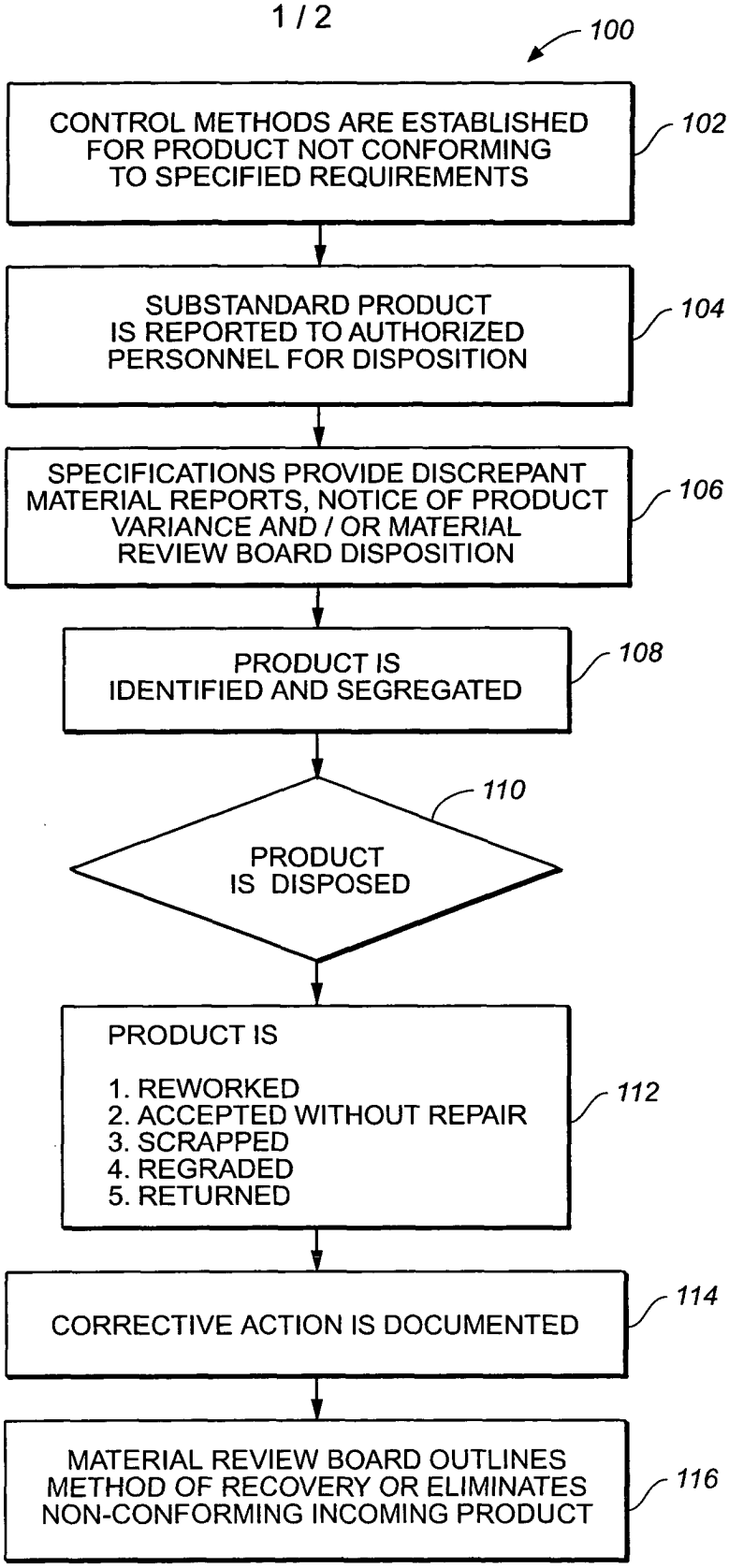

FIG._1 *(PRIOR ART)*

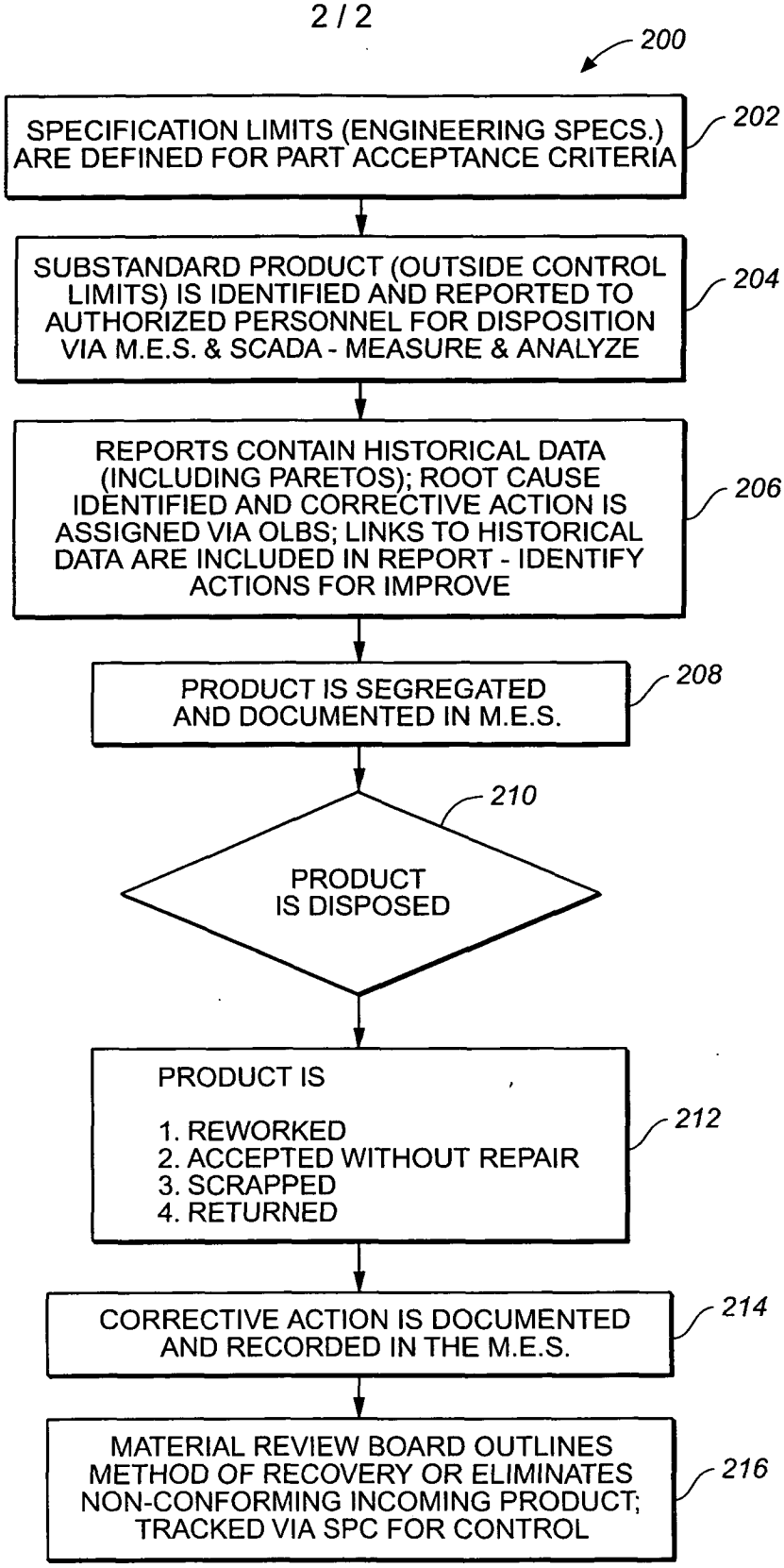
200
SPECIFICATION LIMITS (ENGINEERING SPECS.) ARE DEFINED FOR PART ACCEPTANCE CRITERIA
202
SUBSTANDARD PRODUCT (OUTSIDE CONTROL LIMITS) IS IDENTIFIED AND REPORTED TO AUTHORIZED PERSONNEL FOR DISPOSITION VIA M.E.S. & SCADA - MEASURE & ANALYZE
204
REPORTS CONTAIN HISTORICAL DATA (INCLUDING PARETOS); ROOT CAUSE IDENTIFIED AND CORRECTIVE ACTION IS ASSIGNED VIA OLBS; LINKS TO HISTORICAL DATA ARE INCLUDED IN REPORT - IDENTIFY ACTIONS FOR IMPROVE
206
PRODUCT IS SEGREGATED AND DOCUMENTED IN M.E.S.
208
210
PRODUCT IS DISPOSED
PRODUCT IS
1. REWORKED
2. ACCEPTED WITHOUT REPAIR
3. SCRAPPED
4. RETURNED
212
CORRECTIVE ACTION IS DOCUMENTED AND RECORDED IN THE M.E.S.
214
MATERIAL REVIEW BOARD OUTLINES METHOD OF RECOVERY OR ELIMINATES NON-CONFORMING INCOMING PRODUCT; TRACKED VIA SPC FOR CONTROL
216

FIG._2